



Dart Aerospace Ltd.
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D4653-045
Job Sheet 203605



Part No: D4653-045

Job Qty: 8 pcs

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Due Date: 11/25/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG REV A SHEET 2 IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	8 pcs		11/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S233998



Part: D4653-045

Job No: 203605

Serial No/Batch: S233998

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/22/19

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120 Large Fab - Welded Assy-2-B4B	8 pcs	11/25/19	0.00 2.87	Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				Large Fab - 1 - B4B					
				Large Fab - 10 - B4B	ER				
				Large Fab - 2 - B4B					
				Large Fab - 3 - B4B					
				Large Fab - 4 - B4B					
				Large Fab - 5 - B4B					
				Large Fab - 6 - B4B					
				Large Fab - 7 - B4B					
				Large Fab - 8 - B4B					
130 QC 9	8 pcs	11/25/19	0.00 0.00	Large Fab - 9 - B4B					
				Large Fab - 11 - B4B (Various)					
				QC 9 - 10					
				QC 9 - 18	BE				
				QC 9 - 24					
				QC 9 - 43					
				QC 9 - 50					
				QC 9 - 9					
				QC 5 - 10					
				QC 5 - 12					
140 QC 5	8 pcs	11/25/19	0.00 0.00	QC 5 - 17					
				QC 5 - 18					
				QC 5 - 19	BE				
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40					
				QC 5 - 61					
				QC 5 - 81					
				150 Handfinish - 1-1 Chemical-B4B	8 pcs	11/25/19	0.00 0.33	Handfinish - 1 - 1 - B4B	
								Handfinish - 1 - 2 - B4B	
								Handfinish - 1 - 3 - B4B	
Handfinish - 1 - 4 - B4B									
Handfinish - 1 - 5 - B4B									
Handfinish - 1 - 6 - B4B									
Handfinish - 1 - 7 - B4B									
Handfinish - 1 - 8 - B4B									
Handfinish - 1 - 9 - B4B									
Handfinish - 1 - 10 - B4B									
Handfinish - 1 - 11 - B4B									
Handfinish - 1 - 12 - B4B									
Handfinish - 1 - 13 - B4B									
Handfinish - 1 - 14 - B4B									
Handfinish - 1 - 15 - B4B									
Handfinish - 1 - 16 - B4B									
Handfinish - 1 - 17 - B4B									
					BE B 19-11-22				

160 QC 7	8 pcs	11/25/19	0.00 0.00	Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
				QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 76	
				QC 7 - 79	
170 Small Fab - 2 - B4B	8 pcs	11/25/19	0.03 0.15	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
180 QC 5	8 pcs	11/25/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	

DAS
58
9-89
NOV 22 2019

DAS
58
9-89
NOV 22 2019

				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS
				QC 5 - 61	NOV 22 2019 40
				QC 5 - 81	9-89
190	Packaging 3-1 - Stock - B4B	8	11/25/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
200	QC 21 - SA	8	11/25/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (Weld per dwg A/R Aluminum rod Batch: <i>M154785</i>) 130 - (QC9- Inspect visual per QSI004- Fusion Welds) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Chemical Conversion Coat per QSI005 4.1) 160 - (QC7-Inspect Chemical Conversion Coat) 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____) 200 - (QC21- Final Inspection - Work Order Release)					DAS 21 5-89 NOV 25 2019 <i>ST224A</i>
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4653-7	Fitting, Large	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5032599</i>	
D4653-9	Fitting, Small	8 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5005021</i>	
D4654-3	O-Ring	8 pcs (1 ea)	170-Small Fab - 2 - B4B	<i>5008128</i>	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4653-7	8	114	0
	D4653-9	8	104	0
170-Small Fab - 2 - B4B	D4654-3	8	83	0
Part Specifications				
Specifications could not be found.				

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